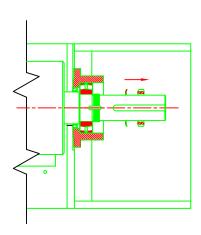


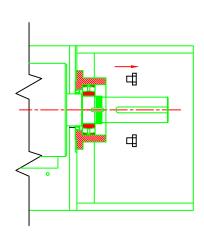
STEP No. 1

REMOVE HOUSING CAP SCREWS
AND HOUSING CAP.



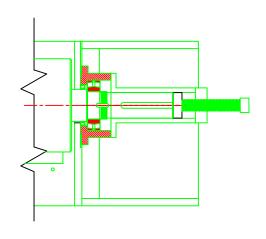
STEP No. 2

REMOVE BEARING NUT AND WASHER



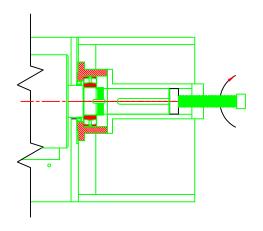
STEP No. 3

REMOVE BEARING HOUSING SCREWS



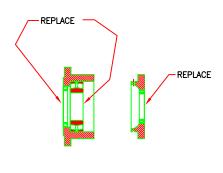
STEP No. 4

ATTACH PULLER WITH BEARING HOUSING CAP SCREWS



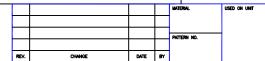
STEP No. 5

REMOVE HOUSING WITH BEARING BY TURNING SCREW CLOCKWISE

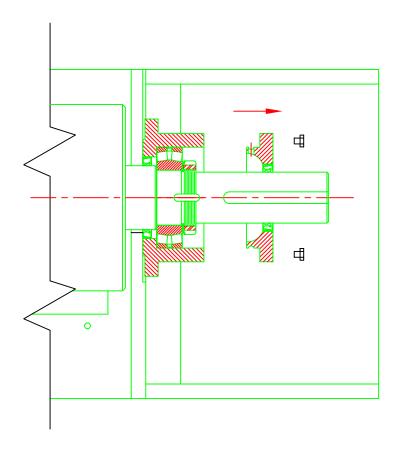


STEP No. 6

BEFORE INSTALLING BEARING HOUSING REPLACE BEARING AND ALL SEALS

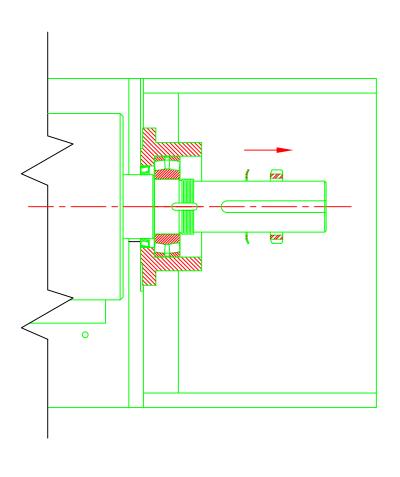






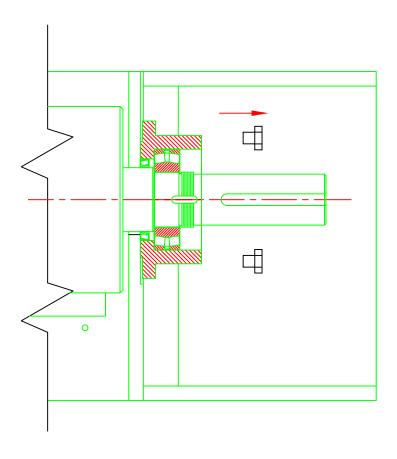
STEP No. 1

REMOVE HOUSING CAP SCREWS AND HOUSING CAP.



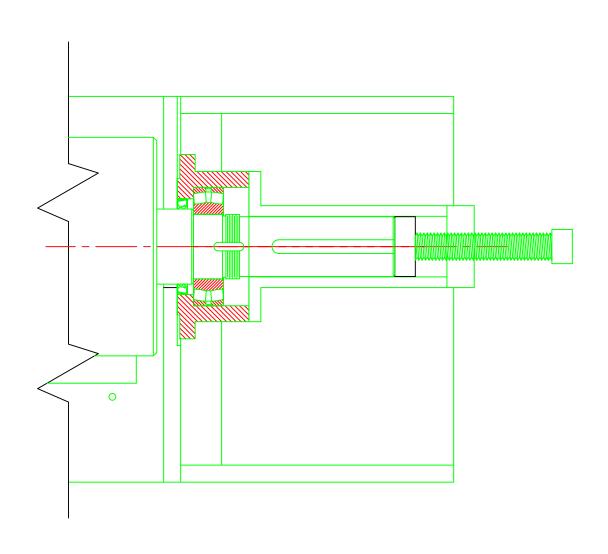
STEP No. 2

REMOVE BEARING NUT AND WASHER



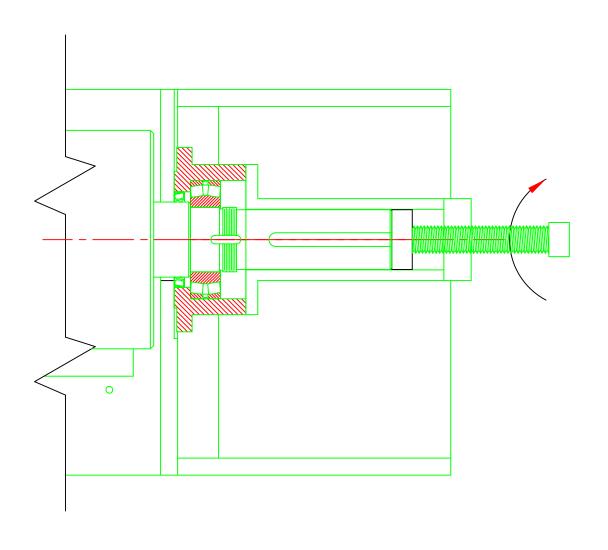
STEP No. 3

REMOVE BEARING HOUSING SCREWS



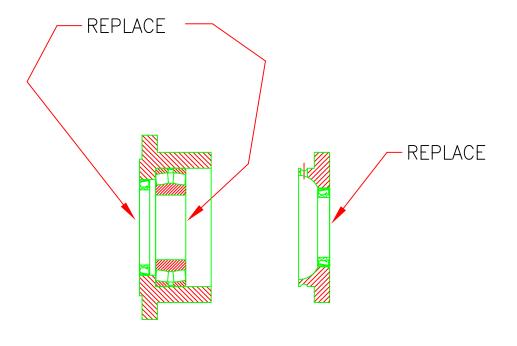
STEP No. 4

ATTACH PULLER WITH BEARING HOUSING CAP SCREWS



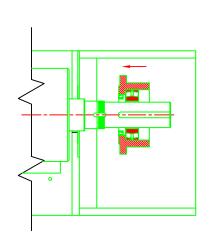
STEP No. 5

REMOVE HOUSING WITH BEARING BY TURNING SCREW CLOCKWISE



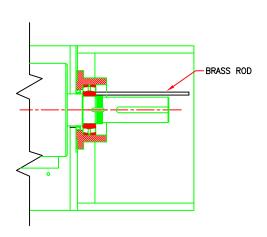
STEP No. 6

BEFORE INSTALLING BEARING HOUSING REPLACE BEARING AND ALL SEALS



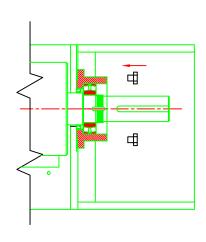
STEP No. 1

REPLACE BEARING HOUSING WITH NEW
BEARING AND SEALS ON SHAFT BY HAND



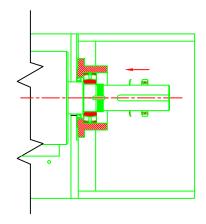
STEP No. 2

TAP BEARING INNER RACE WITH BRASS ROD. TO DRIVE BEARING HOUSING AGAINST FRAME.



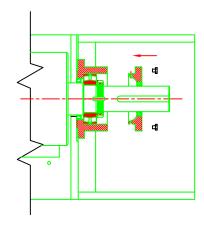
STEP No. 3

REPLACE BEARING HOUSING SCREWS



STEP No. 4

REPLACE BEARING NUT AND WASHER

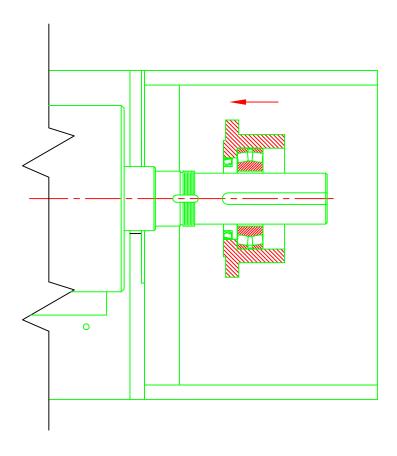


STEP No. 5

REPLACE BEARING CAP AND SCREWS

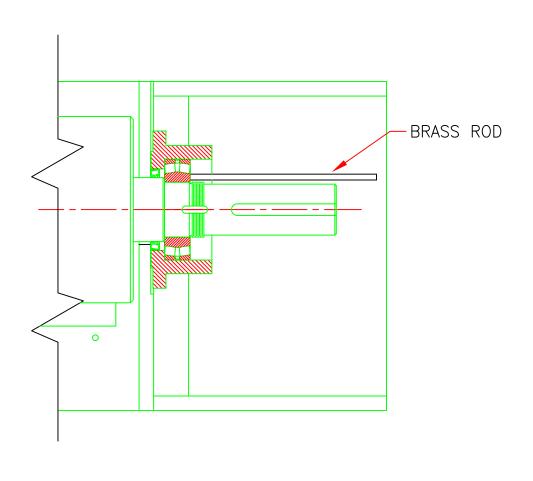






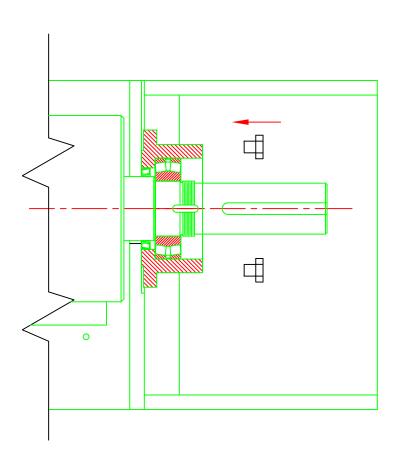
STEP No. 1

REPLACE BEARING HOUSING WITH NEW BEARING AND SEALS ON SHAFT BY HAND



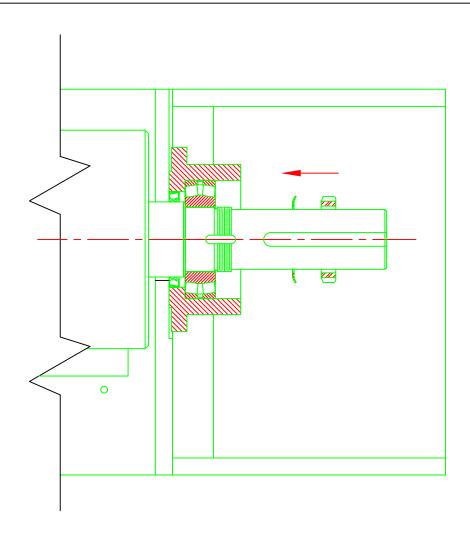
STEP No. 2

TAP BEARING INNER RACE WITH BRASS ROD. TO DRIVE BEARING HOUSING AGAINST FRAME.



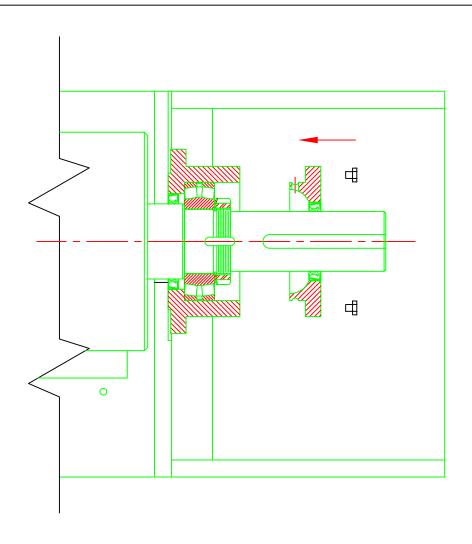
STEP No. 3

REPLACE BEARING HOUSING SCREWS



STEP No. 4

REPLACE BEARING NUT AND WASHER



STEP No. 5

REPLACE BEARING CAP AND SCREWS