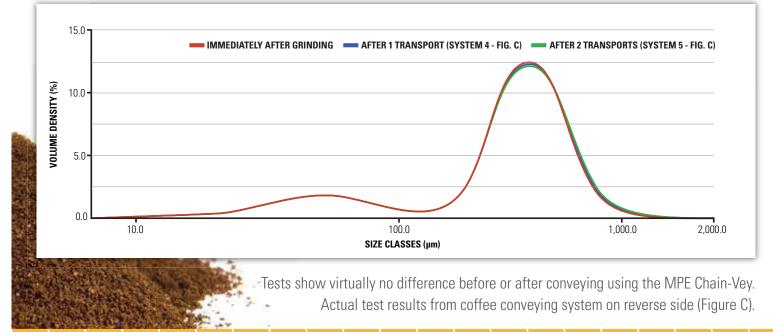


After three complete transfers, the MPE Chain-Vey is the only conveyor that produces less than 1% whole bean breakage.

## FIG. B ZERO GROUND COFFEE PARTICLE DECLASSIFICATION



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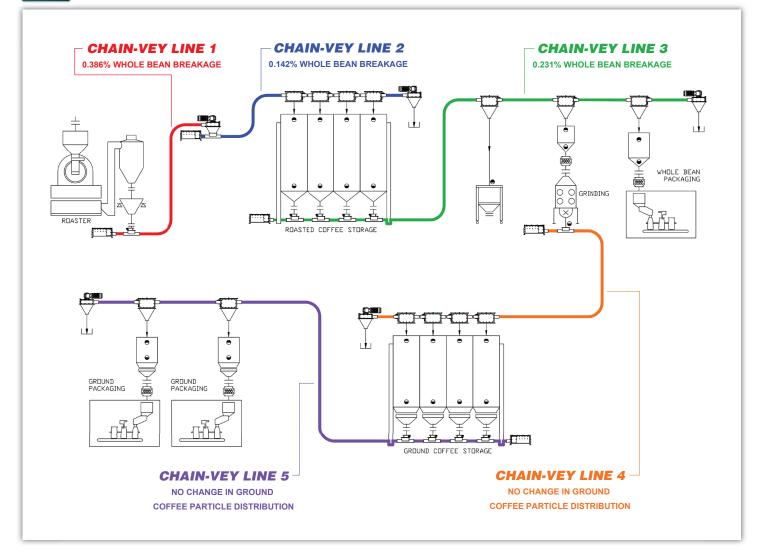
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FIG. C COFFEE CONVEYING SYSTEM ILLUSTRATING BREAKAGE THROUGHOUT THREE WHOLE BEAN & TWO GROUND COFFEE TRANSFERS



Actual product data, raw data available upon request.

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